FEATURES CENTER SET

Features

- Trifab® VersaGlaze® 601/601T/601UT Framing System is 6" (152.4) deep with a 2" (50.8) sightline
- · Center Plane glass applications
- Flush glazed from either the inside or outside
- Screw Spline fabrication
- Dual IsoLock® lanced and debridged thermal break
- Infill options up to 1-1/8" (28.6) thickness
- · High performance sill flashing
- Permanodic[®] anodized finishes option
- · Painted finishes in standard and custom choices

Optional Features

- Acoustical rating per AAMA 1801 and ASTM E 1425
- Project specific U-factors (See Thermal Charts)
- Integrates with Versoleil[®] SunShade Outrigger System and Horizontal Single Blade System
- Profit\$Maker® Plus die sets

Product Applications

- Storefront, Ribbon Window or Punched Openings
- Single-span
- Integrated entrance framing allowing Kawneer standard entrances or other specialty entrances to be incorporated
- Kawneer windows, or GLASSvent® Windows for Storefront Framing, or GLASSvent® UT Windows are easily incorporated

For specific product applications, consult your Kawneer representative.



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EC 97911-302

Laws and building and safety codes governing the design and use of Kawneer products, very wide sygazed entrance, window, and curtain wall products, vary widely, Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

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INDEX (CENTER) CENTER SET

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Metric (SI) conversion figures are included throughout these details for reference. Numbers in parentheses () are millimeters unless otherwise noted.

The following metric (SI) units are found in these details:

m - meter

cm - centimeter

mm - millimeter

s - second

Pa – pascal

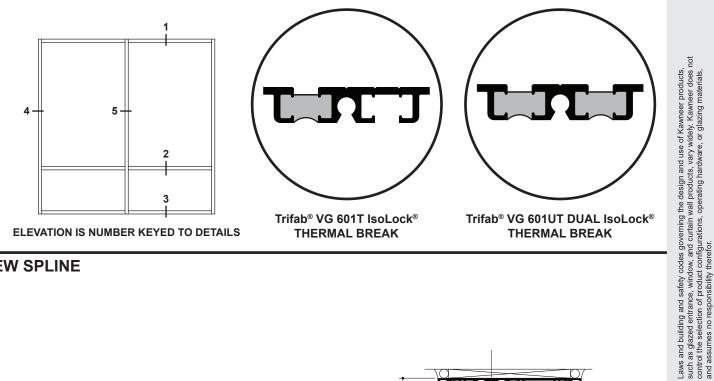
MPa - megapascal



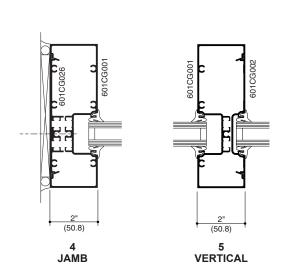
BASIC FRAMING DETAILS (CENTER - Outside Glazed)

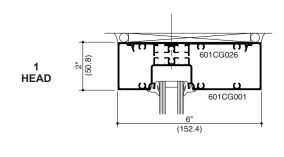
EC 97911-302

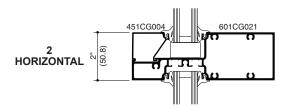
Additional information and CAD details are available at www.kawneer.com

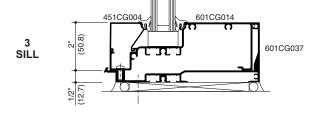


SCREW SPLINE









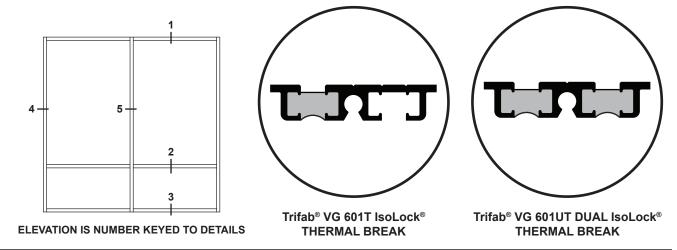
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BASIC FRAMING DETAILS (CENTER - Inside Glazed)

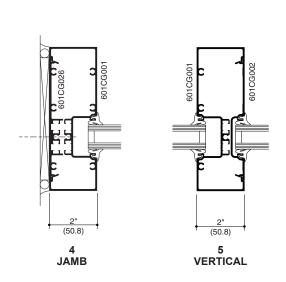
CENTER SET

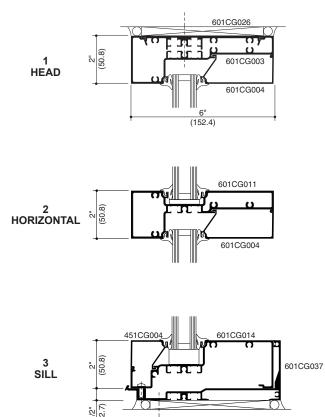
Additional information and CAD details are available at www.kawneer.com



SCREW SPLINE

Laws and building and safety codes governing the design and use of Kawneer products, vary dated entrance, window, and curtain wall products, vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.





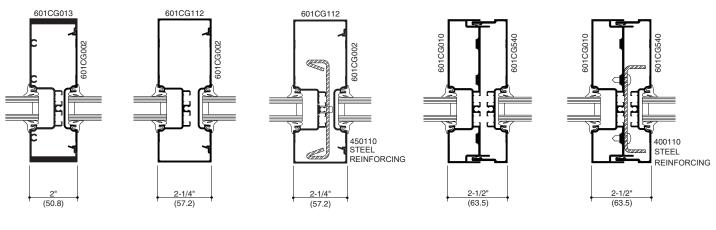
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MISCELLANEOUS FRAMING (CENTER)

EC 97911-302

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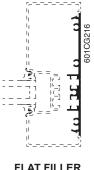
2" (50.8) HEAVY WALL MULLION

2-1/4" (57.2) MULLION

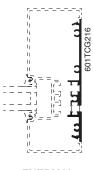
2-1/4" (57.2) MULLION WITH STEEL

TUBULAR EXPANSION MULLION

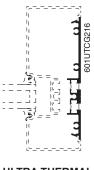
TUBULAR EXPANSION MULLION WITH OPTIONAL STEEL



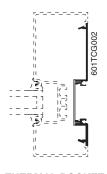
FLAT FILLER



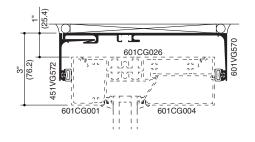
THERMAL FLAT FILLER



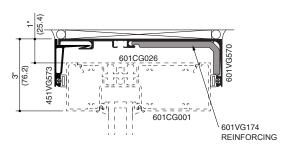
ULTRA THERMAL FLAT FILLER



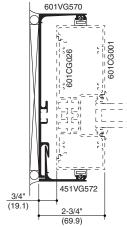
THERMAL POCKET **FILLER**



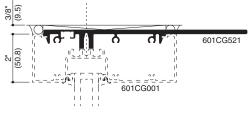
STANDARD HEAD RECEPTOR (EXTERIOR INSTALLED)



HEAVY WEIGHT HEAD RECEPTOR (EXTERIOR INSTALLED)



JAMB RECEPTOR (EXTERIOR INSTALLED)



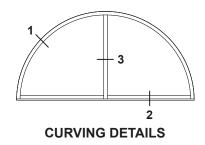
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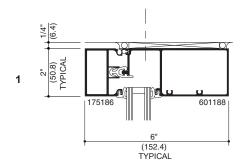
ADMC070EN

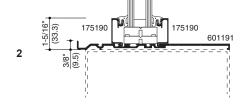
© 2013, Kawneer Company, Inc.

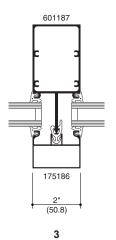
Laws and building and safety codes governing the design and use of Kawneer products, vary widely. Kawneer products, vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

Additional information and CAD details are available at www.kawneer.com







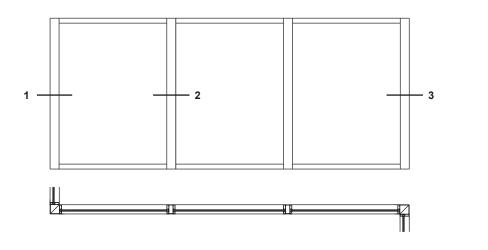


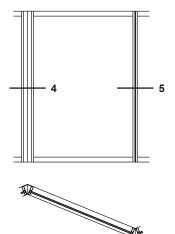


CORNERS

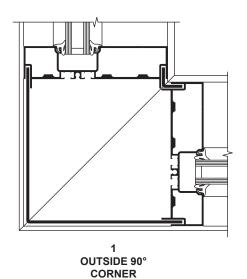
Additional information and CAD details are available at www.kawneer.com

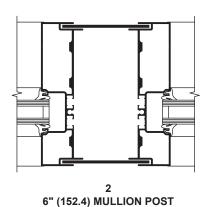
THESE DETAILS ARE TYPICAL FOR ALL 601, 601T, AND 601UT CONDITIONS.

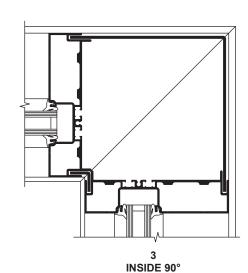




NOTE: 1" (25.4) infill shown.

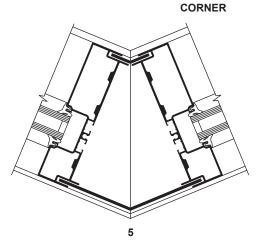






INSIDE 135° CORNER

KAWNEER



OUTSIDE 135° CORNER

ADMC070EN

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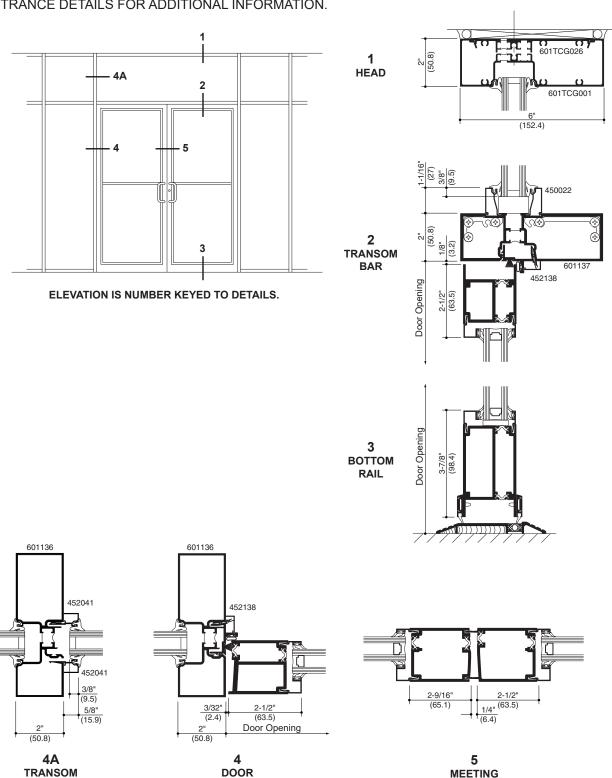
Laws and building and safety codes governing the design and use of Kawneer products, such as glazed entrance, window, and curtain wall products, vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

AA® 250/425 THERMAL ENTRANCE DETAILS

Additional information and CAD details are available at www.kawneer.com

Trifab® VersaGlaze® 601T FRAMING INCORPORATING KAWNEER "AA®250" DOORS. NOTE: OTHER TYPES OF KAWNEER DOORS MAY BE USED WITH THIS FRAMING SYSTEM.

SEE ENTRANCE DETAILS FOR ADDITIONAL INFORMATION.



AA® 250/425 THERMAL DOOR

JAMB



STILES

JAMB

350 STANDARD ENTRANCE DETAILS

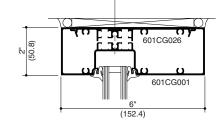
EC 97911-302

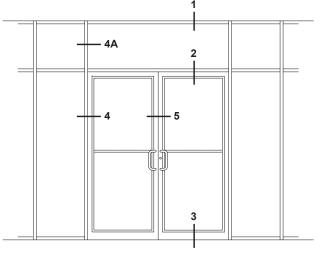
Additional information and CAD details are available at www.kawneer.com

Trifab® VersaGlaze® 601 FRAMING INCORPORATING KAWNEER "350" DOORS.

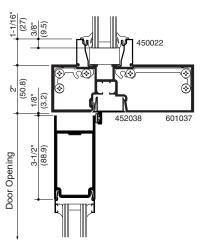
NOTE: OTHER TYPES OF KAWNEER DOORS MAY BE USED WITH 1 HEAD

SEE ENTRANCE DETAILS FOR ADDITIONAL INFORMATION.

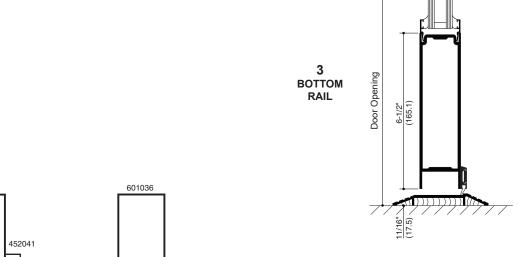


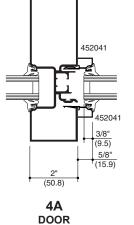


2 TRANSOM BAR



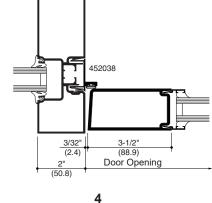
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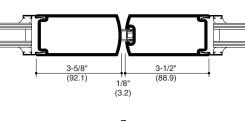
JAMB

601036



DOOR

JAMB



5 MEETING STILES

350 MEDIUM STILE DOOR



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350 STANDARD ENTRANCE DETAILS WITH CRIPPLE JAMBS

Additional information and CAD details are available at www.kawneer.com

Trifab® VersaGlaze® 601 FRAMING INCORPORATING KAWNEER "350" DOORS.

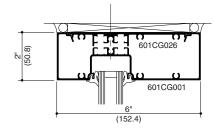
NOTE: OTHER TYPES OF KAWNEER DOORS MAY BE USED WITH THIS FRAMING SYSTEM.

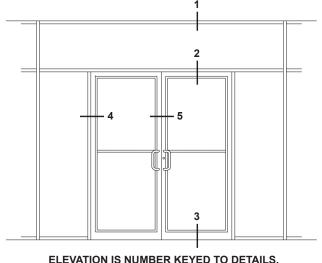
SEE ENTRANCE DETAILS FOR ADDITIONAL INFORMATION.

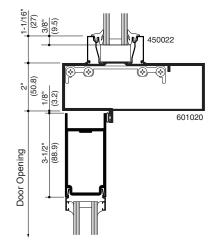


2 **TRANSOM**

BAR



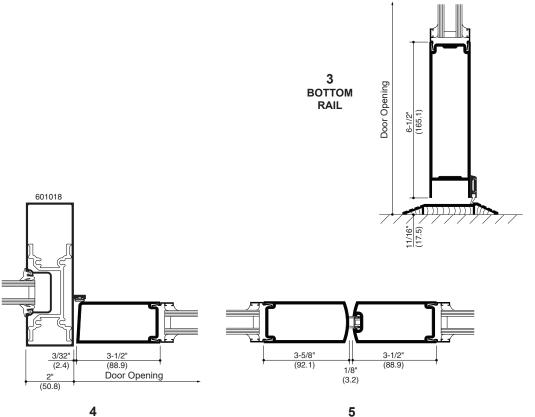




ELEVATION IS NUMBER KEYED TO DETAILS.

DOOR

JAMB



MEETING

STILES

350 MEDIUM STILE DOOR



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GLASSvent® WINDOW for STOREFRONT FRAMING DETAILS

EC 97911-302

Additional information and CAD details are available at www.kawneer.com

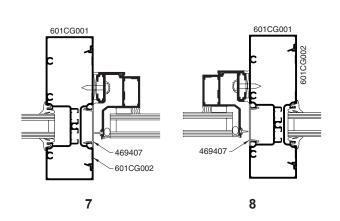
Trifab® VersaGlaze® 601 FRAMING SHOWN.
OTHER FRAMING OPTIONS AVAILABLE.
CONSULT YOUR KAWNEER REPRESENTATIVE.

OUTSWING CASEMENT VERTICAL SECTION PROJECT-OUT VERTICAL SECTION 469407 469407 ELEVATION IS NUMBER KEYED TO DETAILS PROJECT-OUT VERTICAL SECTION 469407 601CG024 469407 601CG024 601CG021 601CG021 601CG021

OUTSWING CASEMENT HORIZONTAL SECTION

Structural Silicone Sealant (by Others)* 601CG001 601CG001 469407 601CG001

PROJECT-OUT HORIZONTAL SECTION



NOTE: Black spacer is recommended when 1" (25.4) insulating glass is used.

^{*} INSTALLER NOTE: Installer is responsible for all required compatibility review and approvals with the Structural Silicone Manufacturer and the Insulating Glass Unit Manufacturer.



Laws and building and safety codes governing the design and use of Kawneer products, such as glazade entrance, window, and outrain wall products, savy widely, Kawneer does not control the selection of product configurations, operating hardware, or clazing materials.

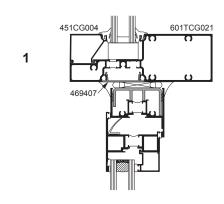
Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.

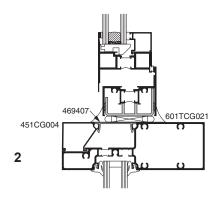
© 2013, Kawneer Company,

Additional information and CAD details are available at www.kawneer.com

Trifab® VersaGlaze® 601T FRAMING SHOWN. OTHER FRAMING OPTIONS AVAILABLE. CONSULT YOUR KAWNEER REPRESENTATIVE.

PROJECT-OUT VERTICAL SECTION

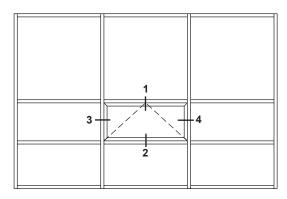




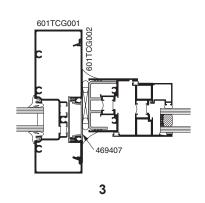
8225TL THERMAL WINDOWS SHOWN

8225TL THERMAL WINDOWS

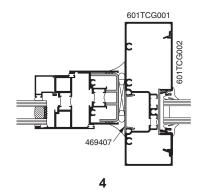
NOTE: OTHER VENT TYPES CAN BE ACCOMMODATED, CONSULT YOUR KAWNEER REPRESENTATIVE FOR OTHER OPTIONS



ELEVATION IS NUMBER KEYED TO DETAILS



PROJECT-OUT HORIZONTAL SECTION

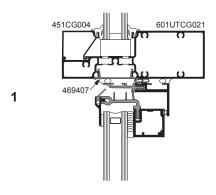


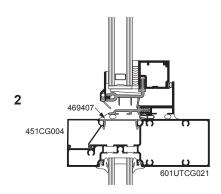


Additional information and CAD details are available at www.kawneer.com

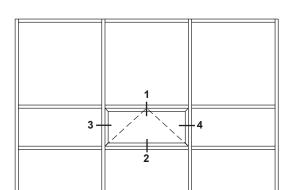
Trifab® VersaGlaze® 601UT FRAMING SHOWN.
OTHER FRAMING OPTIONS AVAILABLE.
CONSULT YOUR KAWNEER REPRESENTATIVE.

PROJECT-OUT VERTICAL SECTION





GLASSvent® UT WINDOWS SHOWN NOTE: OTHER VENT TYPES CAN BE ACCOMMODATED, CONSULT YOUR KAWNEER REPRESENTATIVE FOR OTHER OPTIONS



ELEVATION IS NUMBER KEYED TO DETAILS

NOTE: Black spacer is recommended when 1" (25.4) insulating glass is used.

PROJECT-OUT HORIZONTAL SECTION



* INSTALLER NOTE: Installer is responsible for all required compatibility review and approvals with the Structural Silicone Manufacturer and the Insulating Glass Unit Manufacturer.



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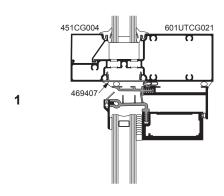
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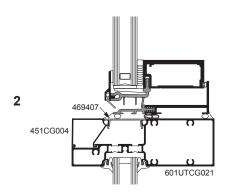
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Additional information and CAD details are available at www.kawneer.com

Trifab® VersaGlaze® 601UT FRAMING SHOWN. OTHER FRAMING OPTIONS AVAILABLE. CONSULT YOUR KAWNEER REPRESENTATIVE.

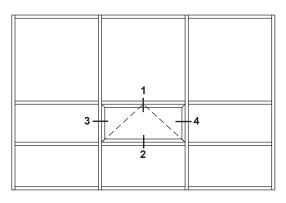
PROJECT-OUT VERTICAL SECTION





GLASSvent® UT WINDOWS SHOWN NOTE: OTHER VENT TYPES CAN BE ACCOMMODATED, CONSULT YOUR KAWNEER REPRESENTATIVE FOR OTHER OPTIONS

AW (DEEP) GLASSvent® UT WINDOW DETAILS



ELEVATION IS NUMBER KEYED TO DETAILS

NOTE: Black spacer is recommended when 1" (25.4) insulating glass is used.

PROJECT-OUT HORIZONTAL SECTION



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WIND LOAD / DEADLOAD CHARTS

EC 97911-302

WIND LOAD CHARTS

Mullions are designed for deflection limitations in accordance with AAMA TIR-A11 of L/175 up to 13' 6" and L/240 +1/4" above 13' 6". These curves are for mullions WITH HORIZONTALS and are based on engineering calculations for stress and deflection. Allowable wind load stress for ALUMINUM 15,152 psi (104 MPa), STEEL 30,000 psi (207 MPa). Charted curves, in all cases are for the limiting value. Wind load charts contained herein are based upon nominal wind load utilized in allowable stress design. A conversion from Load Resistance Factor Design (LRFD) is provided. To convert ultimate wind loads to nominal loads, multiply ultimate wind loads by a factor of 0.6 per ASCE/SEI 7. A 4/3 increase in allowable stress has not been used to develop these curves. For special situations not covered by these curves, contact your Kawneer representative for additional information.

If the end reaction of the mullion [mullion spacing (ft.) times height (ft.) times specified wind load (psf) divided by two] is more than 500 lbs., the optional Mullion Anchors must be used. Consult Application Engineering. (Mullion Anchor not used with Lightweight Receptor.)

DEADLOAD CHARTS

Horizontal or deadload limitations are based upon 1/8" (3.2), maximum allowable deflection at the center of an intermediate horizontal member. The accompanying charts are calculated for 1" (25.4) thick insulating glass or 1/4" (6.35) thick glass supported on two setting blocks placed at the loading points shown.

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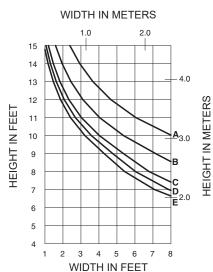
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EC 97911-302

WIND LOAD CHARTS (Trifab® VG 601)

CENTER SET

WITH HORIZONTALS

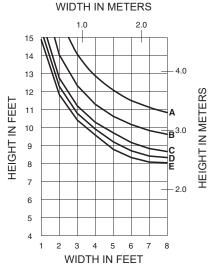


	Allowable Stress	LRFD Ultimate
	Design Load	Design Load
A =	20 PSF (960)	33 PSF (1580)
B =	30 PSF (1440)	50 PSF (2400)
C =	40 PSF (1920)	67 PSF (3200)
D =	45 PSF (2160)	75 PSF (3600)
E =	50 PSF (2400)	83 PSF (4000)
F=	60 PSF (2880)	100 PSF (4790)

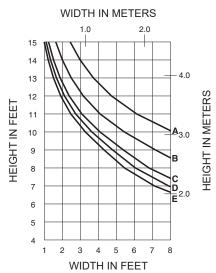
601CG001 - 5.431 (226.05 v.)

I = 5.431 (226.05 x 10⁴) S = 1.717 (28.14 x 10³)

WITHOUT HORIZONTALS



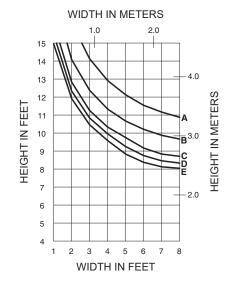
WITH HORIZONTALS



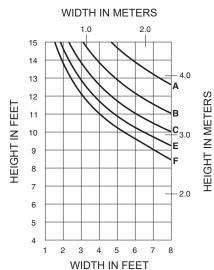


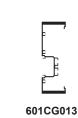
I = 5.495 (228.72 x 10⁴) S = 1.727 (28.30 x 10³)

WITHOUT HORIZONTALS



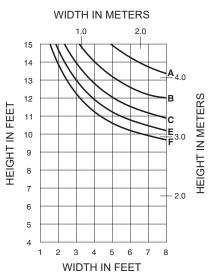
WITH HORIZONTALS





 $I_A = 10.593 (440.91 \times 10^4)$ $S_A = 3.411 (55.90 \times 10^3)$

WITHOUT HORIZONTALS





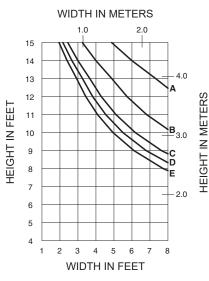
WIND LOAD CHARTS (Trifab® VG 601)

EC 97911-302

the design and use of Kawneer products, wall products, vary widely. Kawneer does not operating hardware, or glazing materials,

-aws and building and safety codes governing

WITH HORIZONTALS



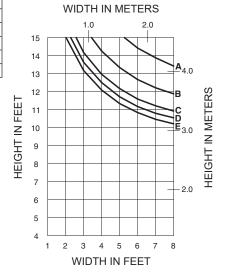
	Allowable Stress	LRFD Ultimate
	Design Load	Design Load
A =	20 PSF (960)	33 PSF (1580)
B =	30 PSF (1440)	50 PSF (2400)
C =	40 PSF (1920)	67 PSF (3200)
D =	45 PSF (2160)	75 PSF (3600)
E =	50 PSF (2400)	83 PSF (4000)

601CG112 WITH 450110 STEEL

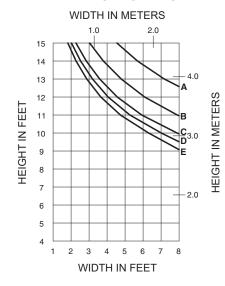
 $I_A = 5.495 (228.72 \times 10^4)$ $S_A = 1.727 (28.30 \times 10^3)$

 $I_S = 1.929 (80.29 \times 10^4)$ $S_S = 0.935 (15.32 \times 10^3)$

WITHOUT HORIZONTALS



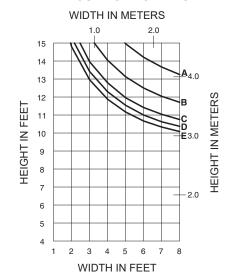
WITH HORIZONTALS



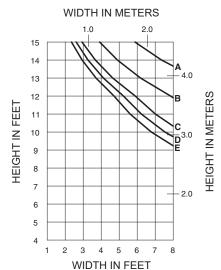


601CG010 I = 10.570 (439.95 x 10⁴) S = 3.406 (55.81 x 10³)

WITHOUT HORIZONTALS



WITH HORIZONTALS



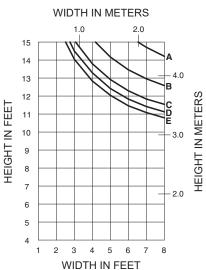


601CG010 WITH 400110 STEEL

 $I_A = 10.570 (439.95 \times 10^4)$ $S_A = 3.406 (55.81 \times 10^3)$

 $I_s = 0.970 (40.37 \times 10^4)$ $S_s = 0.535 (8.77 \times 10^3)$

WITHOUT HORIZONTALS



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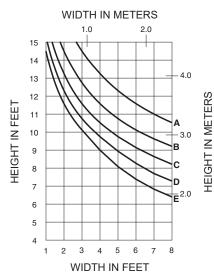
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WIND LOAD CHARTS (Trifab® VG 601)

CENTER SET

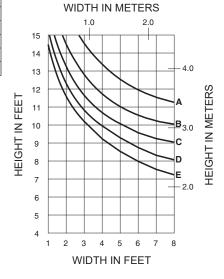
WITH HORIZONTALS



	Allowable Stress	LRFD Ultimate
	Design Load	Design Load
A =	20 PSF (960)	33 PSF (1580)
B =	30 PSF (1440)	50 PSF (2400)
C =	40 PSF (1920)	67 PSF (3200)
D =	50 PSF (2400)	83 PSF (4000)
E =	60 PSF (2880)	100 PSF (4790)

601CG005 $I = 6.092 (253.57 \times 10^4)$ $S = 1.944 (31.86 \times 10^3)$

WITHOUT HORIZONTALS

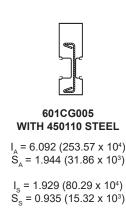


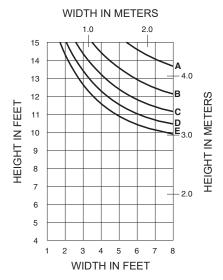
WITHOUT HORIZONTALS

WIDTH IN METERS 1.0 15 14 13 12 HEIGHT IN METERS HEIGHT IN FEET 10 9 8 7 - 2.0 6 5 3 4 5

WIDTH IN FEET

WITH HORIZONTALS



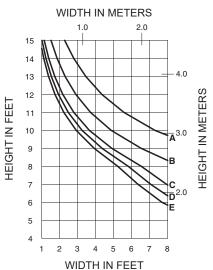


WIND LOAD CHARTS (Trifab® VG 601T)

EC 97911-302

design and use of Kawneer products,



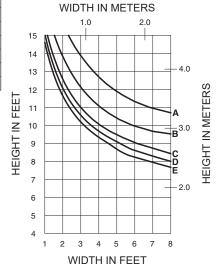


	Allowable Stress	LRFD Ultimate
	Design Load	Design Load
A =	20 PSF (960)	33 PSF (1580)
B =	30 PSF (1440)	50 PSF (2400)
C =	40 PSF (1920)	67 PSF (3200)
D =	45 PSF (2160)	75 PSF (3600)
E =	50 PSF (2400)	83 PSF (4000)
F=	60 PSF (2880)	100 PSF (4790)

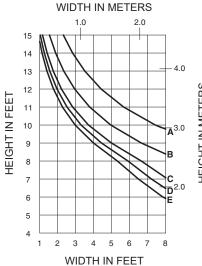
601TCG001

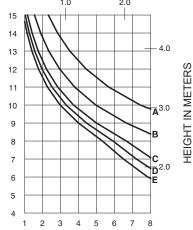
WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE WITH AAMA TIR-8 AND AAMA 505

WITHOUT HORIZONTALS



WITH HORIZONTALS



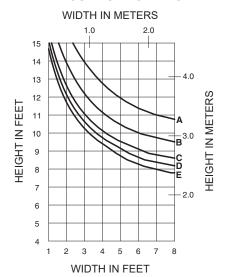




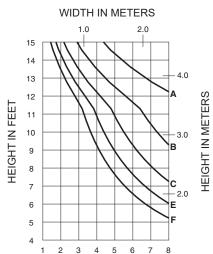
601TCG112

WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE WITH AAMA TIR-8 AND AAMA 505

WITHOUT HORIZONTALS



WITH HORIZONTALS

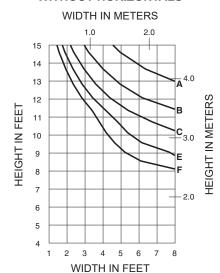


WIDTH IN FEET

601TCG013

WITH AAMA TIR-8 AND AAMA 505

WITHOUT HORIZONTALS



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WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE

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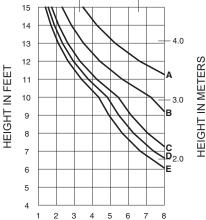
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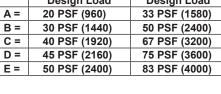
WIND LOAD CHARTS (Trifab® VG 601T)

WITH HORIZONTALS LRFD Ultimate Allowable Stress **Design Load Design Load** WIDTH IN METERS A = 20 PSF (960) 33 PSF (1580) B = 30 PSF (1440) 50 PSF (2400) C = 40 PSF (1920) 67 PSF (3200) D= 75 PSF (3600) 45 PSF (2160)



WIDTH IN FEET

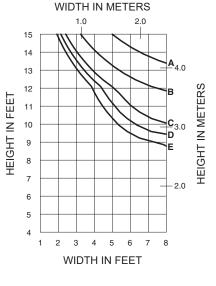
WITH HORIZONTALS



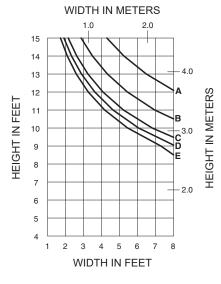
WITH 450110 STEEL

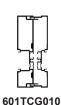
WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE WITH AAMA TIR-8 AND AAMA 505

WITHOUT HORIZONTALS



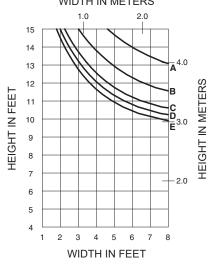
WITHOUT HORIZONTALS



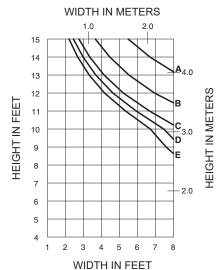


WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE WITH AAMA TIR-8 AND AAMA 505

WIDTH IN METERS



WITH HORIZONTALS

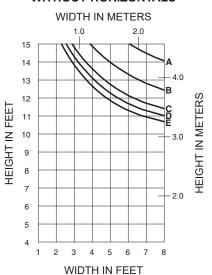




601TCG010 **WITH 400110 STEEL**

WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE WITH AAMA TIR-8 AND AAMA 505

WITHOUT HORIZONTALS





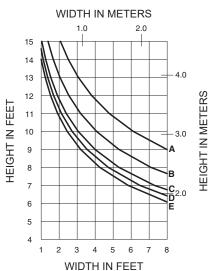
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WIND LOAD CHARTS (Trifab® VG 601UT)

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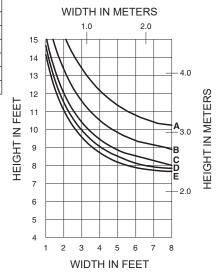


	Allowable Stress	LRFD Ultimate
	Design Load	Design Load
A =	20 PSF (960)	33 PSF (1580)
B =	30 PSF (1440)	50 PSF (2400)
C =	40 PSF (1920)	67 PSF (3200)
D =	45 PSF (2160)	75 PSF (3600)
E =	50 PSF (2400)	83 PSF (4000)
F=	60 PSF (2880)	100 PSF (4790)

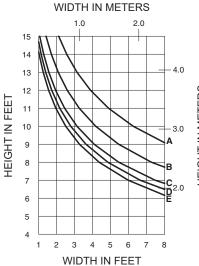
601UTCG001

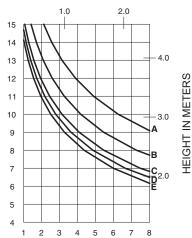
WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE WITH AAMA TIR-8 AND AAMA 505

WITHOUT HORIZONTALS



WITH HORIZONTALS



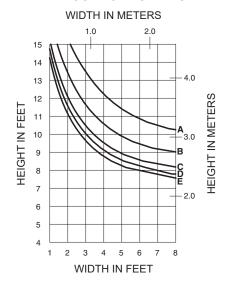




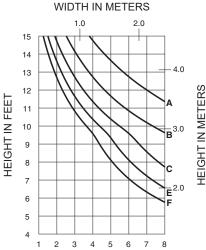
601UTCG112

WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE WITH AAMA TIR-8 AND AAMA 505

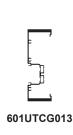
WITHOUT HORIZONTALS



WITH HORIZONTALS

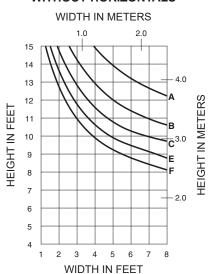


WIDTH IN FEET



WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE WITH AAMA TIR-8 AND AAMA 505

WITHOUT HORIZONTALS



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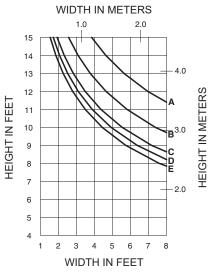
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WIND LOAD CHARTS (Trifab® VG 601UT)

CENTER SET



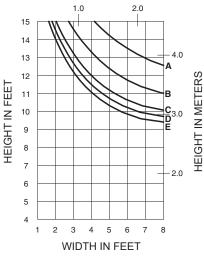


WITH HORIZONTALS

	Allowable Stress	LRFD Ultimate
	Design Load	Design Load
A =	20 PSF (960)	33 PSF (1580)
B =	30 PSF (1440)	50 PSF (2400)
C =	40 PSF (1920)	67 PSF (3200)
D=	45 PSF (2160)	75 PSF (3600)
E =	50 PSF (2400)	83 PSF (4000)

601UTCG010

WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE WITH AAMA TIR-8 AND AAMA 505



WITHOUT HORIZONTALS

WIDTH IN METERS

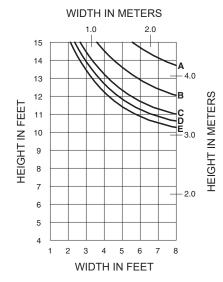
WIDTH IN METERS 15 14 13 HEIGHT IN METERS 12 HEIGHT IN FEET 11 10 9 8 7 6 5 3 6 4 5



601UTCG010 WITH 400110 STEEL

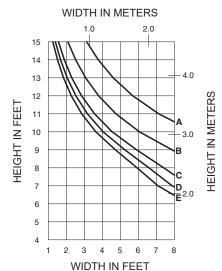
WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE WITH AAMA TIR-8 AND AAMA 505

WITHOUT HORIZONTALS



WITH HORIZONTALS

WIDTH IN FEET

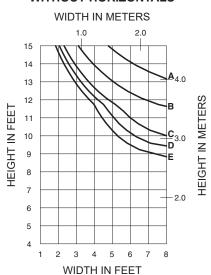




601UTCG112 WITH 450110 STEEL

WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE WITH AAMA TIR-8 AND AAMA 505

WITHOUT HORIZONTALS





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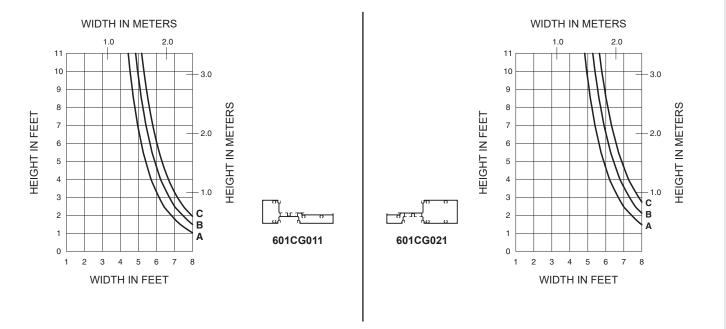
DEADLOAD CHARTS

EC 97911-302

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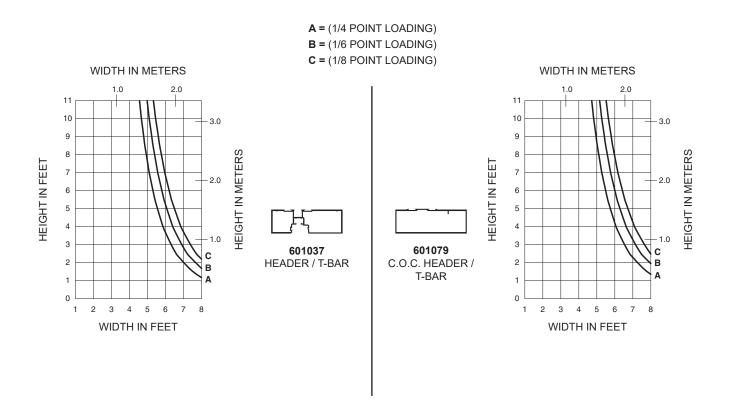
Laws and building and safety codes governing the such as glazed entrance, window, and curtain wall

A = (1/4 POINT LOADING)
B = (1/6 POINT LOADING)
C = (1/8 POINT LOADING)



DEADLOAD ON TRANSOM BAR

Height limitations for transom glass over a doorway are based on a 1/16" (1.6) maximum allowable deflection at the mid-point of a transom bar. The accompanying charts are calculated for 1" (25.4) thick insulating glass supported on two setting blocks placed at the loading points shown.



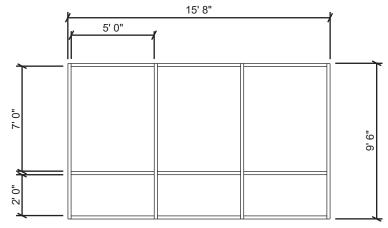
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THERMAL CHARTS CENTER SET

Generic Project Specific U-factor Example Calculation (Percent of Glass will vary on specific products depending on sitelines)



Example Glass U-factor = 0.42 Btu/hr·ft²·°F

Total Daylight Opening = $3(5' \times 7') + 3(5' \times 2') = 135ft^2$

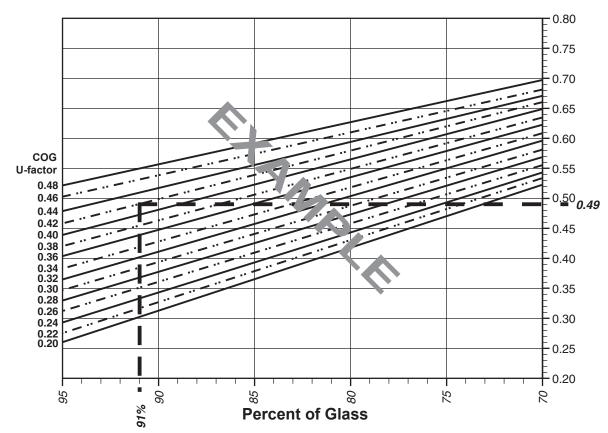
Total Projected Area = (Total Daylight Opening + Total Area of Framing System)

= 15' 8" x 9' 6" = 148.83ft²

Percent of Glass = (Total Daylight Opening ÷ Total Projected Area)

 $= (135 \div 148.83)100 = 91\%$

System U-factor vs Percent of Glass Area



Based on 91% glass and center of glass (COG) U-factor of 0.42 System U-factor is equal to 0.49 Btu/hr x ft^2 x $^{\circ}F$



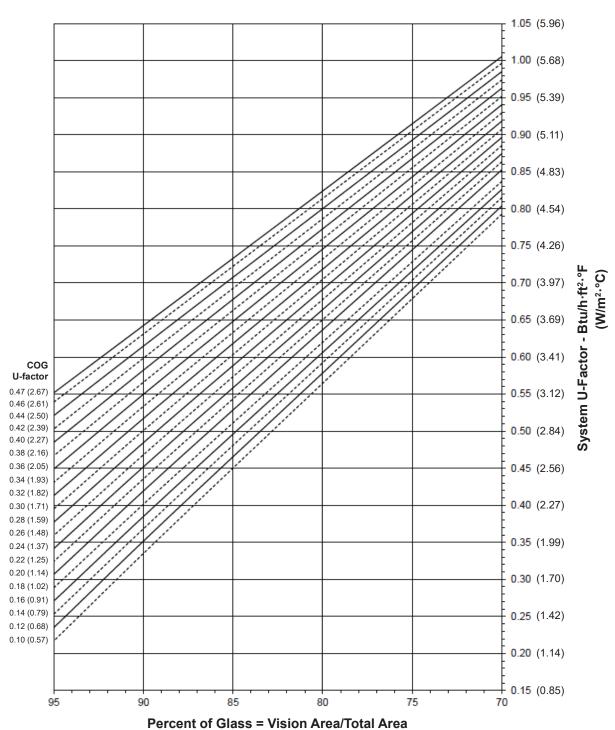
THERMAL CHARTS

EC 97911-302

Nata

Values in parentheses are metric. COG=Center of Glass. Charts are generated per AAMA 507.

Trifab® VersaGlaze® 601 1" Double Glazed - Aluminum Glazing Spacer System U-Factor for Vision Glass



Notes for System U-factor, SHGC and VT charts:

For glass values that are not listed, linear interpolation is permitted.

Glass properties are based on center of glass values and are obtained from your glass supplier.



Laws and building and safety codes governing the design and use of Kawneer products, such as glazed entrance, window, and curtain wall products, vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

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(Total Daylight Opening / Projected Area)

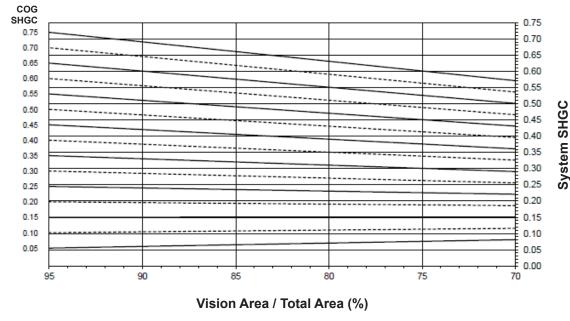
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THERMAL CHARTS

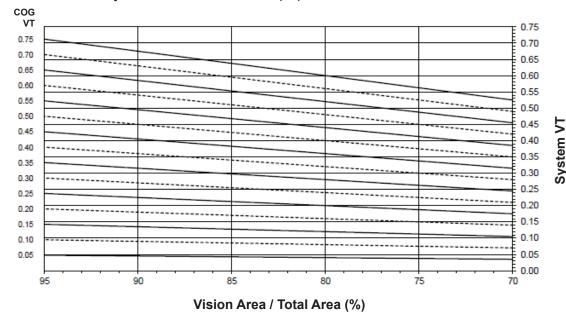
Trifab® VersaGlaze® 601 1" Double Glazed - Aluminum Glazing Spacer

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision Area



Charts are generated per AAMA 507.

System Visible Transmittance (VT) vs Percent of Vision Area



Charts are generated per AAMA 507.



THERMAL PERFORMANCE MATRIX (NFRC SIZE)

EC 97911-302

Thermal Transmittance 1 (BTU/hr • ft 2 • °F)

Glass U-Factor ³	Overall U-Factor ⁴
0.48	0.68
0.46	0.67
0.44	0.66
0.42	0.64
0.40	0.63
0.38	0.61
0.36	0.59
0.34	0.58
0.32	0.56
0.30	0.55
0.28	0.53
0.26	0.52
0.24	0.50
0.22	0.48
0.20	0.47
0.18	0.45
0.16	0.44
0.14	0.42
0.12	0.40
0.10	0.39

Trifab® VersaGlaze® 601 1" Double Glazed Aluminum Glazing Spacer

NOTE: For glass values that are not listed, linear interpolation is permitted.

- 1. U-Factors are determined in accordance with NFRC 100.
- 2. SHGC and VT values are determined in accordance with NFRC 200.
- 3. Glass properties are based on center of glass values and are obtained from your glass supplier.
- 4. Overall U-Factor, SHGC, and VT Matricies are based on the standard NFRC specimen size of 2,000 mm wide by 2,000 mm high (78-3/4" by 78-3/4").

SHGC Matrix ²

Glass SHGC ³	Overall SHGC ⁴
0.75	0.68
0.70	0.63
0.65	0.59
0.60	0.55
0.55	0.50
0.50	0.46
0.45	0.41
0.40	0.37
0.35	0.33
0.30	0.28
0.25	0.24
0.20	0.19
0.15	0.15
0.10	0.11
0.05	0.06

Visible Transmittance ²

Glass VT ³	Overall VT ⁴
0.75	0.66
0.70	0.61
0.65	0.57
0.60	0.53
0.55	0.48
0.50	0.44
0.45	0.39
0.40	0.35
0.35	0.31
0.30	0.26
0.25	0.22
0.20	0.18
0.15	0.13
0.10	0.09
0.05	0.04

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THERMAL CHARTS

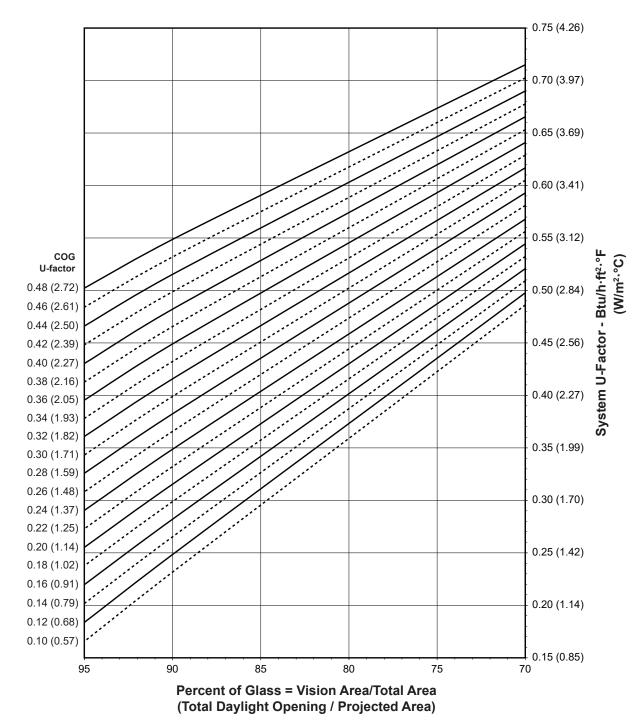
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Note: Values in parentheses are metric. COG=Center of Glass.

COG=Center of Glass.
Charts are generated per AAMA 507.

Trifab® VersaGlaze® 601T 1" Double Glazed - Warm-Edge Glazing Spacer System U-Factor for Vision Glass



Notes for System U-factor, SHGC and VT charts:

For glass values that are not listed, linear interpolation is permitted. Glass properties are based on center of glass values and are obtained from your glass supplier.

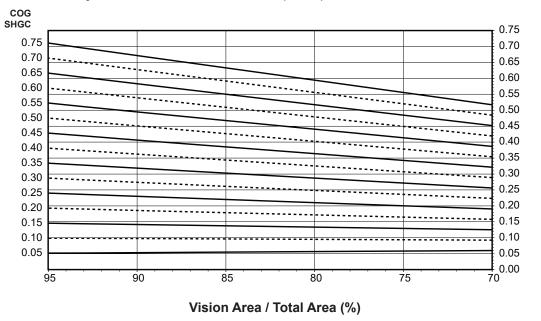


THERMAL CHARTS

EC 97911-302

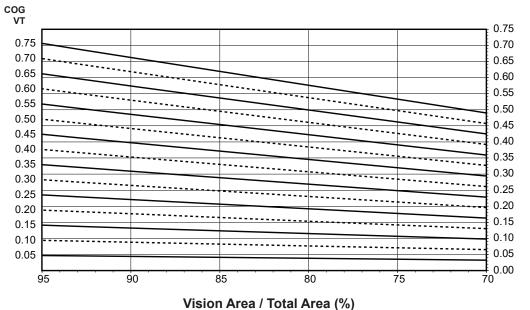
Trifab® VersaGlaze® 601T 1" Double Glazed - Warm-Edge Glazing Spacer

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision Area



Charts are generated per AAMA 507.

System Visible Transmittance (VT) vs Percent of Vision Area



Charts are generated per AAMA 507.





Overall U-Factor 4 Glass U-Factor ³ 0.48 0.55 0.46 0.54 0.44 0.52 0.42 0.50 0.40 0.49 0.38 0.47 0.36 0.45 0.34 0.44 0.32 0.42 0.30 0.40 0.28 0.39 0.26 0.37 0.24 0.35 0.22 0.34 0.20 0.32 0.18 0.30 0.16 0.29 0.14 0.27 0.12 0.25 0.10 0.24

Trifab[®] VersaGlaze[®] 601T 1" Double Glazed Warm-Edge Glazing Spacer

NOTE: For glass values that are not listed, linear interpolation is permitted.

THERMAL PERFORMANCE MATRIX (NFRC SIZE)

- 1. U-Factors are determined in accordance with NFRC 100.
- 2. SHGC and VT values are determined in accordance with NFRC 200.
- 3. Glass properties are based on center of glass values and are obtained from your glass supplier.
- Overall U-Factor, SHGC, and VT Matricies are based on the standard NFRC specimen size of 2,000 mm wide by 2,000 mm high (78-3/4" by 78-3/4").

SHGC Matrix²

Glass SHGC ³	Overall SHGC 4
0.75	0.67
0.70	0.62
0.65	0.58
0.60	0.54
0.55	0.49
0.50	0.45
0.45	0.40
0.40	0.36
0.35	0.32
0.30	0.27
0.25	0.23
0.20	0.19
0.15	0.14
0.10	0.10
0.05	0.05

Visible Transmittance ²

Glass VT ³	Overall VT 4
0.75	0.66
0.70	0.61
0.65	0.57
0.60	0.53
0.55	0.48
0.50	0.44
0.45	0.39
0.40	0.35
0.35	0.31
0.30	0.26
0.25	0.22
0.20	0.18
0.15	0.13
0.10	0.09
0.05	0.04

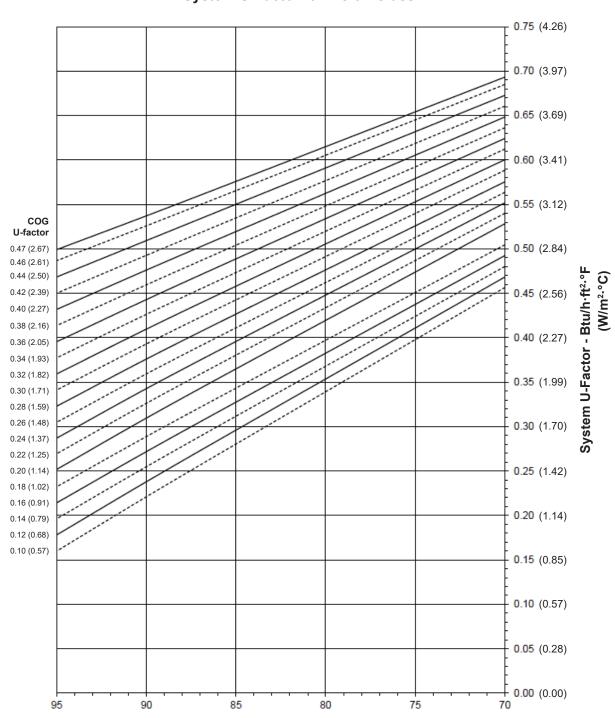
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THERMAL CHARTS

EC 97911-302

Values in parentheses are metric. COG=Center of Glass. Charts are generated per AAMA 507.

Trifab® VersaGlaze® 601T 1" Double Glazed - Aluminum Glazing Spacer System U-Factor for Vision Glass



Percent of Glass = Vision Area/Total Area (Total Daylight Opening / Projected Area)

Notes for System U-factor, SHGC and VT charts:

For glass values that are not listed, linear interpolation is permitted.

Glass properties are based on center of glass values and are obtained from your glass supplier.



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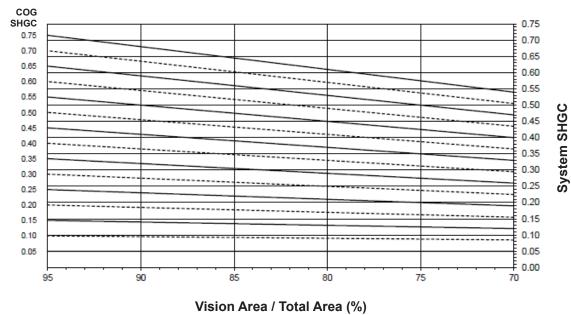
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THERMAL CHARTS

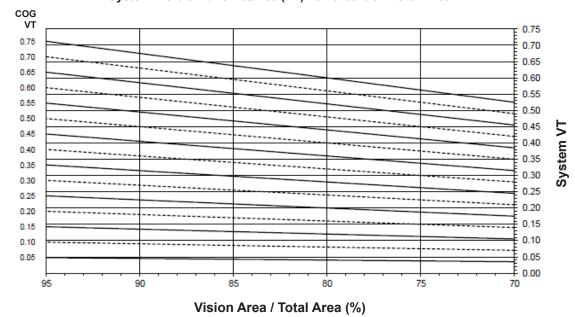
Trifab® VersaGlaze® 601T 1" Double Glazed - Aluminum Glazing Spacer

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision Area



Charts are generated per AAMA 507.

System Visible Transmittance (VT) vs Percent of Vision Area



Charts are generated per AAMA 507.



Thermal Transmittance ¹ (BTU/hr • ft ² • °F)

	HICC (BIO/III It I)
Glass U-Factor ³	Overall U-Factor 4
0.48	0.55
0.46	0.54
0.44	0.53
0.42	0.51
0.40	0.50
0.38	0.48
0.36	0.46
0.34	0.45
0.32	0.43
0.30	0.42
0.28	0.40
0.26	0.38
0.24	0.37
0.22	0.35
0.20	0.34
0.18	0.31
0.16	0.30
0.14	0.28
0.12	0.26
0.10	0.25

Trifab® VersaGlaze® 601T 1" Double Glazed Aluminum Glazing Spacer

NOTE: For glass values that are not listed, linear interpolation is permitted.

- 1. U-Factors are determined in accordance with NFRC 100.
- 2. SHGC and VT values are determined in accordance with NFRC 200.
- 3. Glass properties are based on center of glass values and are obtained from your glass supplier.
- 4. Overall U-Factor, SHGC, and VT Matricies are based on the standard NFRC specimen size of 2,000 mm wide by 2,000 mm high (78-3/4" by 78-3/4").

SHGC Matrix ²

Glass SHGC ³	Overall SHGC ⁴
0.75	0.66
0.70	0.62
0.65	0.58
0.60	0.53
0.55	0.49
0.50	0.44
0.45	0.40
0.40	0.36
0.35	0.31
0.30	0.27
0.25	0.23
0.20	0.18
0.15	0.14
0.10	0.09
0.05	0.05

Visible Transmittance ²

Glass VT ³	Overall VT ⁴
0.75	0.66
0.70	0.61
0.65	0.57
0.60	0.53
0.55	0.48
0.50	0.44
0.45	0.39
0.40	0.35
0.35	0.31
0.30	0.26
0.25	0.22
0.20	0.18
0.15	0.13
0.10	0.09
0.05	0.04



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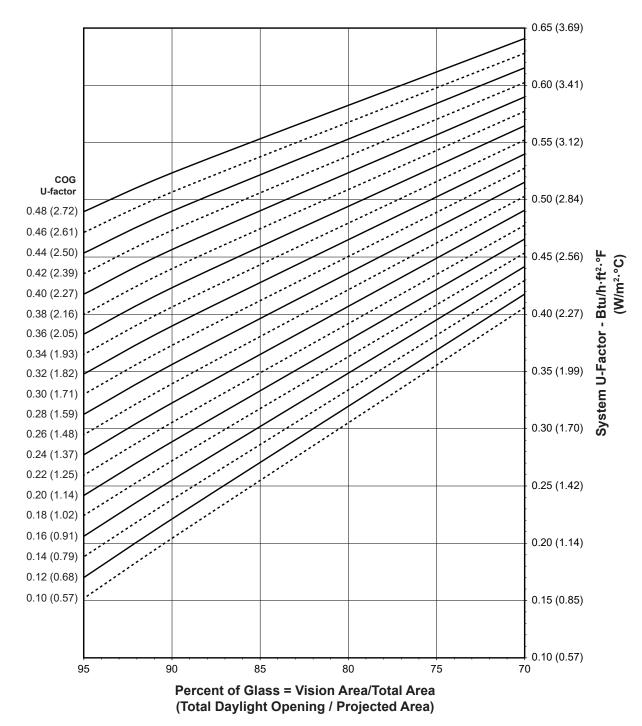
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THERMAL CHARTS **CENTER SET**

Values in parentheses are metric. COG=Center of Glass. Charts are generated per AAMA 507.

Trifab® VersaGlaze® 601UT 1" Double Glazed - Warm-Edge Glazing Spacer **System U-Factor for Vision Glass**



Notes for System U-factor, SHGC and VT charts:

For glass values that are not listed, linear interpolation is permitted. Glass properties are based on center of glass values and are obtained from your glass supplier.

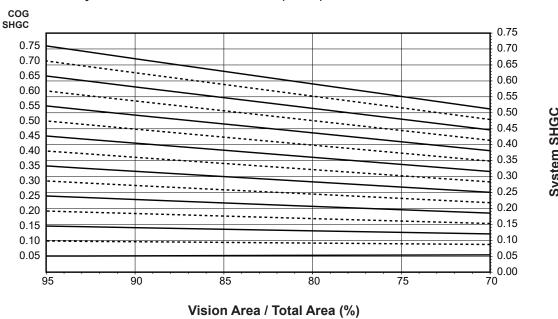


THERMAL CHARTS

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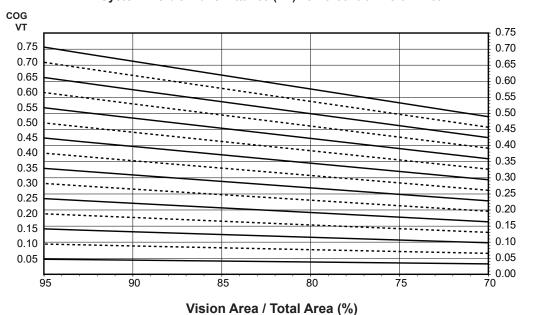
Trifab® VersaGlaze® 601UT 1" Double Glazed - Warm-Edge Glazing Spacer

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision Area



Charts are generated per AAMA 507.

System Visible Transmittance (VT) vs Percent of Vision Area



Charts are generated per AAMA 507.



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THERMAL PERFORMANCE MATRIX (NFRC SIZE)

Thermal Transmittance 1 (BTU/hr • ft 2 • °F)

Glass U-Factor ³	Overall U-Factor 4
0.48	0.53
0.46	0.51
0.44	0.49
0.42	0.48
0.40	0.46
0.38	0.44
0.36	0.43
0.34	0.41
0.32	0.39
0.30	0.38
0.28	0.36
0.26	0.34
0.24	0.33
0.22	0.31
0.20	0.29
0.18	0.28
0.16	0.26
0.14	0.24
0.12	0.23
0.10	0.21

Trifab® VersaGlaze® 601UT 1" Double Glazed Warm-Edge Glazing Spacer

NOTE: For glass values that are not listed, linear interpolation is permitted.

- 1. U-Factors are determined in accordance with NFRC 100.
- 2. SHGC and VT values are determined in accordance with NFRC 200.
- 3. Glass properties are based on center of glass values and are obtained from your glass supplier.
- 4. Overall U-Factor, SHGC, and VT Matricies are based on the standard NFRC specimen size of 2,000 mm wide by 2,000 mm high (78-3/4" by 78-3/4").

SHGC Matrix ²

Glass SHGC ³	Overall SHGC 4
0.75	0.67
0.70	0.62
0.65	0.58
0.60	0.53
0.55	0.49
0.50	0.45
0.45	0.40
0.40	0.36
0.35	0.31
0.30	0.27
0.25	0.23
0.20	0.18
0.15	0.14
0.10	0.10
0.05	0.05

Visible Transmittance ²

Glass VT ³	Overall VT ⁴
0.75	0.66
0.70	0.61
0.65	0.57
0.60	0.53
0.55	0.48
0.50	0.44
0.45	0.39
0.40	0.35
0.35	0.31
0.30	0.26
0.25	0.22
0.20	0.18
0.15	0.13
0.10	0.09
0.05	0.04

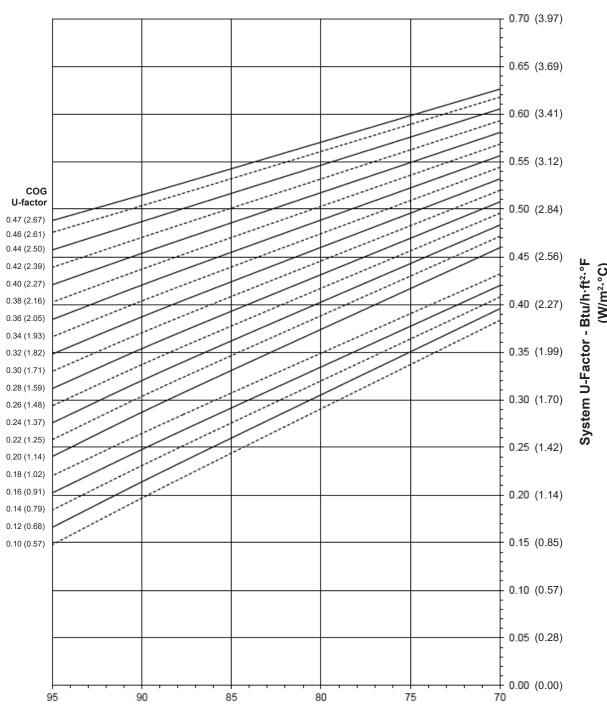


THERMAL CHARTS

EC 97911-302

Note: Values in parentheses are metric. COG=Center of Glass. Charts are generated per AAMA 507.

Trifab® VersaGlaze® 601UT 1" Double Glazed - Aluminum Glazing Spacer System U-Factor for Vision Glass



Percent of Glass = Vision Area/Total Area (Total Daylight Opening / Projected Area)

Notes for System U-factor, SHGC and VT charts:

For glass values that are not listed, linear interpolation is permitted.

Glass properties are based on center of glass values and are obtained from your glass supplier.



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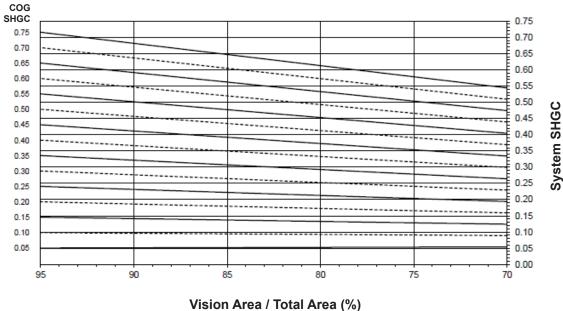
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THERMAL CHARTS

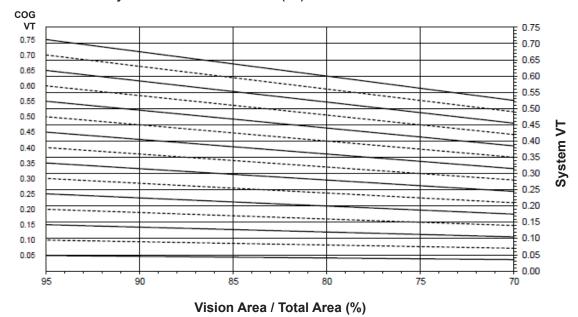
Trifab® VersaGlaze® 601UT 1" Double Glazed - Aluminum Glazing Spacer

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision Area



Charts are generated per AAMA 507.

System Visible Transmittance (VT) vs Percent of Vision Area



Charts are generated per AAMA 507.



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Thermal Transmittance 1 (BTU/hr • ft 2 • °F)

	(B16/III It 1)
Glass U-Factor ³	Overall U-Factor 4
0.48	0.53
0.46	0.52
0.44	0.50
0.42	0.48
0.40	0.47
0.38	0.45
0.36	0.44
0.34	0.42
0.32	0.40
0.30	0.39
0.28	0.37
0.26	0.36
0.24	0.34
0.22	0.32
0.20	0.31
0.18	0.28
0.16	0.27
0.14	0.25
0.12	0.24
0.10	0.22
	

Trifab® VersaGlaze® 601UT 1" Double Glazed Aluminum Glazing Spacer

NOTE: For glass values that are not listed, linear interpolation is permitted.

- 1. U-Factors are determined in accordance with NFRC 100.
- 2. SHGC and VT values are determined in accordance with NFRC 200.
- 3. Glass properties are based on center of glass values and are obtained from your glass supplier.
- 4. Overall U-Factor, SHGC, and VT Matricies are based on the standard NFRC specimen size of 2,000 mm wide by 2,000 mm high (78-3/4" by 78-3/4").

SHGC Matrix ²

Glass SHGC ³	Overall SHGC ⁴
0.75	0.67
0.70	0.62
0.65	0.58
0.60	0.53
0.55	0.49
0.50	0.45
0.45	0.40
0.40	0.36
0.35	0.31
0.30	0.27
0.25	0.23
0.20	0.18
0.15	0.14
0.10	0.10
0.05	0.05

Visible Transmittance 2

VISIBLE HAIISHIILLANCE	
Glass VT ³	Overall VT 4
0.75	0.66
0.70	0.61
0.65	0.57
0.60	0.53
0.55	0.48
0.50	0.44
0.45	0.39
0.40	0.35
0.35	0.31
0.30	0.26
0.25	0.22
0.20	0.18
0.15	0.13
0.10	0.09
0.05	0.04
	1 -



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